

SAFETY DATA SHEET



Revision Date 12-Dec-2017

SDS Number 888100004765

Revision Number 1.02

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY

Product Name Benzene

Synonyms Coal Naphtha, C6H6, Sweet Benzene Rich Naphtha, RS145

Recommended Use Fuel additive

Uses advised against All others

Manufacturer
Tesoro Refining & Marketing Co.
19100 Ridgewood Parkway
San Antonio, TX 78259

Emergency Telephone Chemtrec: 1-800-424-9300
Tesoro Call Center: 1-877-783-7676

E-mail address ProductStewardship@TSOCORP.com

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids Flammable gases	Category 2 Category 1
Acute Oral Toxicity	Category 4
Skin Corrosion/Irritation Category	Category 2
Serious eye damage/eye irritation	Category 2
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1
Aspiration toxicity	Category 1

Label elements

Danger

Highly flammable liquid and vapor
Extremely flammable gas
Harmful if swallowed
Causes skin irritation
Causes serious eye irritation
May cause genetic defects
May cause cancer
Causes damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways



Appearance Liquid

Physical State @20°C Liquid

Odor Characteristic Hydrocarbon like

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wear protective gloves/protective clothing/eye protection/face protection
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Do not breathe dust/fume/gas/mist/vapors/spray
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/or bond container and receiving equipment
Use explosion-proof electrical/ ventilating / lighting / equipment
Use only non-sparking tools
Take precautionary measures against static discharge

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
If skin irritation occurs: Get medical advice/attention
Eliminate all ignition sources if safe to do so
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower
Wash contaminated clothing before reuse
IF SWALLOWED: Immediately call a POISON CENTER or doctor
Do NOT induce vomiting
Rinse mouth
Leaking gas fire: Do not extinguish, unless leak can be stopped safely
In case of fire: Use CO₂, dry chemical, or foam to extinguish

Precautionary Statements - Storage

Store in well-ventilated place
Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

May be harmful if inhaled. Toxic to aquatic life.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Percent
Benzene	71-43-2	95-100
Naphtha	64741-46-4	0-5

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Remove from exposure, lie down. In case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt, seek medical advice. Never give anything by mouth to an unconscious person. Take off all contaminated clothing immediately and thoroughly wash material from skin. Immediate medical attention is required.
Inhalation	Aspiration into lungs can produce severe lung damage. If breathing has stopped, give artificial respiration. Get medical attention immediately. Remove to fresh air. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. If breathing is difficult, (trained personnel should) give oxygen. Get immediate medical advice/attention. Delayed pulmonary edema may occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. ASPIRATION HAZARD IF SWALLOWED - CAN ENTER LUNGS AND CAUSE DAMAGE. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Get immediate medical advice/attention.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Difficulty in breathing. Coughing and/ or wheezing. Dizziness. Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Because of the danger of aspiration, emesis or gastric lavage should not be employed unless the risk is justified by the presence of additional toxic substances.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO ₂). Water spray. Alcohol resistant foam.
Small Fire	Any extinguisher suitable for Class B fires, dry chemical, CO ₂ , foam (AFFF/ATC), or water spray can be used.
Large Fire	Water spray, fog or alcohol-resistant foam. CAUTION: Use of water spray when fighting fire may be inefficient. Cool containers with flooding quantities of water until well after fire is out.
Unsuitable extinguishing media	CAUTION: Use of water spray when fighting fire may be inefficient.
Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Hazardous combustion products	Smoke, CO, and other products of incomplete combustion.

Explosion data**Sensitivity to Mechanical Impact** None.**Sensitivity to Static Discharge** Yes.**Special protective equipment for fire-fighters**

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible withdraw from area and let fire burn.

Further information

ALWAYS stay away from tanks engulfed in fire. Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank. Do not direct water at source of leak or safety devices; icing may occur. Cool containers with flooding quantities of water until well after fire is out. Do not allow run-off from fire-fighting to enter drains or water courses.

NFPA**Health hazards** 2**Flammability** 3**Stability** 0**Physical and chemical properties** -

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures**Personal precautions**

Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.

Other Information

Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

Environmental precautions**Environmental precautions**

Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and material for containment and cleaning up**Methods for containment**

Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up

Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

Prevention of secondary hazards

Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling**Advice on safe handling**

Use personal protection equipment. Avoid contact with skin and eyes. Avoid breathing vapors or mists. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Remove contaminated clothing and shoes. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Keep out of the reach of children. Store locked up. Store away from other materials.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Chemical Name	ACGIH TLV	OSHA PEL
Benzene 71-43-2	STEL: 2.5 ppm TWA: 0.5 ppm S*	TWA: 10 ppm applies to industry segments exempt from the benzene standard at 29 CFR 1910.1028 TWA: 1 ppm (vacated) TWA: 10 ppm unless specified in 1910.1028 (vacated) STEL: 50 ppm 10 min unless specified in 1910.1028 (vacated) Ceiling: 25 ppm unless specified in 1910.1028 Ceiling: 25 ppm STEL: 5 ppm see 29 CFR 1910.1028

S* - Potential exposure by cutaneous route

NOTE: Limits shown for guidance only. For additional information, OSHA's 1989 air contaminants standard exposure limits provided even though the limits were vacated in 1992. State, local or other agencies or advisory groups may have established more stringent limits. Follow applicable regulations.

Appropriate engineering controls

Engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles.

Hand Protection

Wear suitable gloves. Impervious gloves.

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.
Antistatic boots.

Respiratory protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Use a NIOSH approved respirator when there is a potential for airborne concentrations to exceed occupational exposure limits. Refer to OSHA 29 CFR 1910.134, ANSI Z88.2, NIOSH Respirator Decision Logic, and the respirator manufacturer for additional guidance on respiratory protection selection. A Self-Contained Breathing Apparatus (SCBA) should be used for fire fighting. Use a NIOSH approved positive-pressure supplied air respirator if there is a potential for uncontrolled release, exposure levels are unknown, in oxygen deficient (less than 19.5% oxygen), or any other circumstance where an air-purifying respirator may not provide adequate protection.

General hygiene considerations

Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State @20°C	Liquid
Appearance	Liquid
Odor	Characteristic Hydrocarbon like
Color	Clear to straw
Odor threshold	0.5 - 3 ppm reported

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not applicable	
Melting point / freezing point	6 °C / 43 °F	
Boiling range	80 °C	
Flash point	< -11 °C / 12 °F	
Evaporation rate	0.0166	
Flammability (solid, gas)	Flammable vapor released by liquid	
Flammability Limit in Air %		
Upper flammability limit:	7.1	
Lower flammability limit:	1.3	
Vapor pressure	127	
Vapor density	2.7	
Relative density	0.879	
Water solubility	Negligible	
Solubility in other solvents	No data available	
Partition coefficient	2.13	
Autoignition temperature	561 °C / 1042 °F	
Decomposition temperature	No data available	
Kinematic viscosity	0.74 mm ² /s	
Dynamic viscosity	No data available	
Explosive properties	No data available	
Oxidizing properties	No data available	
Minimum Ignition Energy (mJ)	No data available	
K _{st} (bar.m/s)	No data available	
Softening point	No data available	
VOC Content (%)	No data available	
Density	No data available	
Bulk density	Not applicable	
Conductivity	Hydrocarbon liquids without static dissipater additive may have conductivity below 1 picoSiemens per meter (pS/m). The highest electro-static ignition risks are associated with "ultra-low conductivities" below 5 pS/m. See Section 7 for sources of information on defining safe loading and handling procedures for low conductivity products. Note that conductivity can be reduced by environmental factors such as a decrease in temperature	

10. STABILITY AND REACTIVITY

Reactivity	This product is non-reactive under normal conditions.
Chemical stability	Stable under recommended storage conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Heat, flames and sparks.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None under normal use conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	Specific test data for the substance or mixture is not available. Aspiration into lungs can produce severe lung damage. May cause pulmonary edema. Pulmonary edema can be fatal. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Irritating to eyes. (based on components). Causes serious eye irritation.
Skin contact	Repeated exposure may cause skin dryness or cracking. Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).
Ingestion	Specific test data for the substance or mixture is not available. Potential for aspiration if swallowed. May cause lung damage if swallowed. Aspiration may cause pulmonary edema and pneumonitis. May be fatal if swallowed and enters airways. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. (based on components).

Information on toxicological effects

Symptoms Difficulty in breathing. Coughing and/ or wheezing. Dizziness. Redness. May cause redness and tearing of the eyes.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	810.00 mg/kg
ATEmix (dermal)	8,208.20 mg/kg
ATEmix (inhalation-dust/mist)	44.66 mg/l

Chemical Name	Oral LD50	LD50/dermal/rat - NO UNITS (Wizards mg/kg)	Inhalation LC50
Benzene 71-43-2	= 1800 mg/kg (Rat) = 810 mg/kg (Rat)	> 8200 mg/kg (Rabbit)	= 44.66 mg/L (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chemical Name

Benzene

Benzene exposure may occur through inhalation, ingestion, skin absorption or eye contact. Benzene exposure can cause skin, eye and respiratory irritation. The most characteristic systemic effect resulting from high enough intermediate and chronic benzene exposure is arrested development of blood cells. Studies have linked overexposure to benzene to many hematological effects including aplastic anemia, pancytopenia, leukopenia, and myelodysplastic syndrome. In vivo and in vitro data from both humans and animals show that benzene and/or its metabolites are genotoxic. Studies in animals provide supporting evidence for the carcinogenicity of inhaled benzene. Epidemiological studies have reported a causal relationship between occupational benzene exposures and acute myelogenous leukemia. Some studies suggest associations between benzene exposure and non-Hodgkin's lymphoma, multiple myeloma, and other cancers. Benzene has been classified as carcinogenic to humans (Group 1) by IARC, and the ECHA C&L Inventory states it may cause cancer (Carc. 1B). IARC concluded that benzene causes acute myeloid leukemia and a positive association has been observed for acute lymphatic leukemia, chronic lymphatic leukemia, non-hodgkin lymphoma, and multiple myeloma. Human studies suggest that female fertility and menstrual cycles were effected by benzene exposure; however, due to uncertainties in exposure and limited data the studies were considered inconclusive. Developmental effects have been observed in animals including persistent hematopoietic anomalies. It has been suggested that the reported benzene fetotoxicity of decreased weight and skeletal variants is a function of maternal toxicity.

Health hazard and classification information

Skin Corrosion/Irritation Category Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation Classification based on data available for ingredients. Irritating to eyes.

No information available.

Germ cell mutagenicity Classification based on data available for ingredients. Contains a known or suspected mutagen. The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as mutagenic.

Carcinogenicity Classification based on data available for ingredients. Contains a known or suspected carcinogen.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Benzene 71-43-2	A1	Group 1	Known	X

Reproductive toxicity No information available.

Target Organ Systemic Toxicant - Single Exposure No information available.

Target Organ Systemic Toxicant - Repeated Exposure Causes damage to organs through prolonged or repeated exposure.

Target organ effects Respiratory system, Eyes, Skin, Central nervous system, blood, bone marrow.

Aspiration hazard May be fatal if swallowed and enters airways.

12. ECOLOGICAL INFORMATION

Additional Ecological Information Release of this product should be prevented from contaminating soil and water and from entering drainage and sewer systems. U.S.A. regulations require reporting spills of this material that could reach any surface waters. The toll free number to the U.S. Coast Guard National Response Center is (800) 424-8802

Ecotoxicity Toxic to aquatic life with long lasting effects.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Benzene 71-43-2	29: 72 h Pseudokirchneriella subcapitata mg/L EC50	10.7 - 14.7: 96 h Pimephales promelas mg/L LC50 flow-through 5.3: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 22.49: 96 h Lepomis macrochirus mg/L LC50 static 28.6: 96 h Poecilia reticulata mg/L LC50 static 22330 - 41160: 96 h Pimephales promelas µg/L LC50 static 70000 - 142000: 96 h Lepomis macrochirus µg/L LC50 static	-	10: 48 h Daphnia magna mg/L EC50 8.76 - 15.6: 48 h Daphnia magna mg/L EC50 Static
Naphtha 64741-46-4	4700: 72 h Pseudokirchneriella subcapitata mg/L EC50	-	-	-

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Component Information

Chemical Name	Partition coefficient
Benzene 71-43-2	2.1

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

US EPA Waste Number D001, U019

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Benzene 71-43-2	U019	Included in waste streams: F005, F024, F025, F037, F038, F039, K085, K104, K105, K141, K142, K143, K144, K145, K147, K151, K159, K169, K171, K172	0.5 mg/L regulatory level	U019

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Benzene 71-43-2	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN/ID no UN1969
Proper Shipping Name ISOBUTANE
Hazard Class 2.1
Reportable Quantity (RQ) (Benzene: RQ (kg)= 4.54)
Special Provisions 19, T50
Description UN1969, ISOBUTANE, 2.1
Emergency Response Guide Number 115

TDG

Description Forbidden Not regulated
Forbidden

MEX

UN/ID no UN1969
Proper Shipping Name ISOBUTANE
Hazard Class 2.1
Description UN1969, ISOBUTANE, 2.1

IATA

UN/ID no UN1969
Proper Shipping Name ISOBUTANE

Hazard Class 2.1
Packing group II
ERG Code 10L
Description UN1969, ISOBUTANE, 2.1

IMDG

UN/ID no UN1969
Proper Shipping Name ISOBUTANE
Hazard Class 2
EmS No. F-D, S-U
Description UN1969, ISOBUTANE, 2, (-11°C C.C.), Marine pollutant

15. REGULATORY INFORMATION

International Inventories

TSCA Listed
DSL/NDSL Listed
ENCS Not Listed
IECSC Listed
KECL Listed
PICCS Not Listed
AICS Listed

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard Yes
Chronic Health Hazard Yes
Fire hazard Yes
Sudden release of pressure hazard No
Reactive Hazard No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Benzene 71-43-2	10 lb	X	X	X

CERCLA

The CERCLA definition of hazardous substances contains a "petroleum exclusion" clause which exempts crude oil, fractions of crude oil, and products (both finished and intermediate) from the crude oil refining process and any indigenous components of such from the CERCLA Section 103 reporting requirements. However, other federal reporting requirements, including SARA Section 304, as well as the Clean Water Act may still apply.

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical Name	California Proposition 65
Benzene - 71-43-2	Carcinogen Developmental Male Reproductive

U.S. State Right-to-Know Regulations**US State Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Benzene 71-43-2	X	X	X

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

Revision Date 12-Dec-2017

Revision Note No information available.

Disclaimer

Tesoro Companies, Inc. (Tesoro) provides the information on this Safety Data Sheet (SDS) in order to meet its obligations under 29 CFR 1910.1200, and does not hereby make any guarantee of product specifications or suitability for any particular purpose. Tesoro does not assume any liability arising out of the use of Tesoro's product or the use of information provided on this SDS. The end user of the product has the responsibility for evaluating the adequacy of the data under the conditions of use, determining the safety, toxicity and suitability of the product under these conditions, and obtaining additional or clarifying information where uncertainty exists. No guarantee expressed or implied is made as to the effects of such use, the results to be obtained, or the safety and toxicity of the product in any specific application. Furthermore, the information herein is not represented as absolutely complete, since it is not practicable to provide all relevant information in the format of this document, since additional information may be necessary under exceptional conditions of use, and since Tesoro prepared this SDS based on information available on the date of its publication.

End of Safety Data Sheet